



**FOR SERVICE  
REFERENCE ONLY**

16	1	DB400	80530076	WINDOW, LCD APERTURE, DL2
15	2	SCREW_230_611LG_CAPTIVE	90712007	SCREW,CAPTIVE PHIL .23 OD X .611 LG CR
14	4	SCREWM4ACO8BZ	91000408	SCREW, M4 SOCKET 08 BZ SEMS
13	10	SCREWM3ACO6BZ	91000306	SCREW, M3 SOCKET CAP 06 BZ SEMS
12	4	SCREWM2-5ACOBSS	91102508	SCREW, M2.5 SOCKET 8 SS
11	6	SCREW6-19PPB0380BZ	90709117	SCREW, 6-19 PHIL PAN PLASTITE 3/8 BZ
10	2	DB141	99260462	RETAINER,LCD DISPLAY DL2
9	2	RETAINER_CAPTIVE_SS	90701362	RETAINER,CAPTIVE,SS,MED
8	1	DE129	80071855	PANEL, FRONT DL2
7	1	DE450	99310466	LABEL, FRONT PANEL, DL3
6	1	DB436	90306073	DISPLAY, LCD, 5.6" TFT, DL2
5	1	DB436_01	90306073	DISPLAY, LCD, 5.6" TFT--SWITCH BRD
4	3	CLIP_75_PUSH_ON_NY	90701358	CLIP, WIRE .75 DIA, PUSH MOUNT
3	1	DB425	80010187EF	BOARD,DL HEAD CONTROL TESTED
2	1	DB401	80010190	BOARD, ASSY KEYPAD, DL2
1	1	DB200	CHARTED	BEZEL, TOP BOX, DL2
ITEM NO.	QTY.	FILENAME	PART NO.	DESCRIPTION
BILL OF MATERIALS				

UNLESS OTHERWISE SPECIFIED: DIMENSIONAL TOLERANCES: 0 PLACE DECIMAL = ±0.38 1 PLACE DECIMAL = ±0.25 2 PLACE DECIMALS = ±0.13 ANGLES = ±0.5°	RELEASE DATE:	CE:	High End	2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 http://www.highend.com	
FOR PAINTED PARTS REFER TO ENG. SPEC. MANUAL WI-0592 ALL COMPONENTS, MATERIALS AND FINISHES TO BE RHS COMPLIANT	MATERIAL: CHARTED	FINISH: NA			
MIN. DRAFT	INTERPRET DIMENSIONS PER ASME Y14.5M-1994 THIRD ANGLE PROJECTION DIMENSIONS ARE IN MILLIMETERS	SI METRIC A1	PART NO. <b>INTERNAL DES006</b>	DRAWING NO.	REV.
MIN. RADI1			DO NOT SCALE	SCALE: 0.400	SHEET: 1 OF 1
FLATNESS					
THICKNESS					
VOLUME					

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