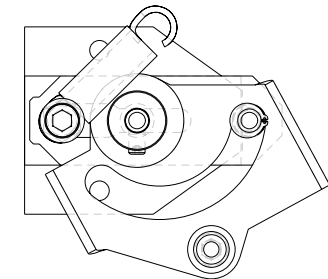
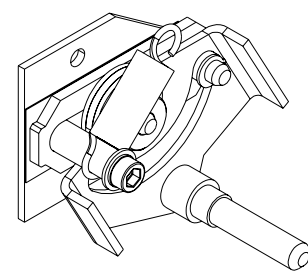
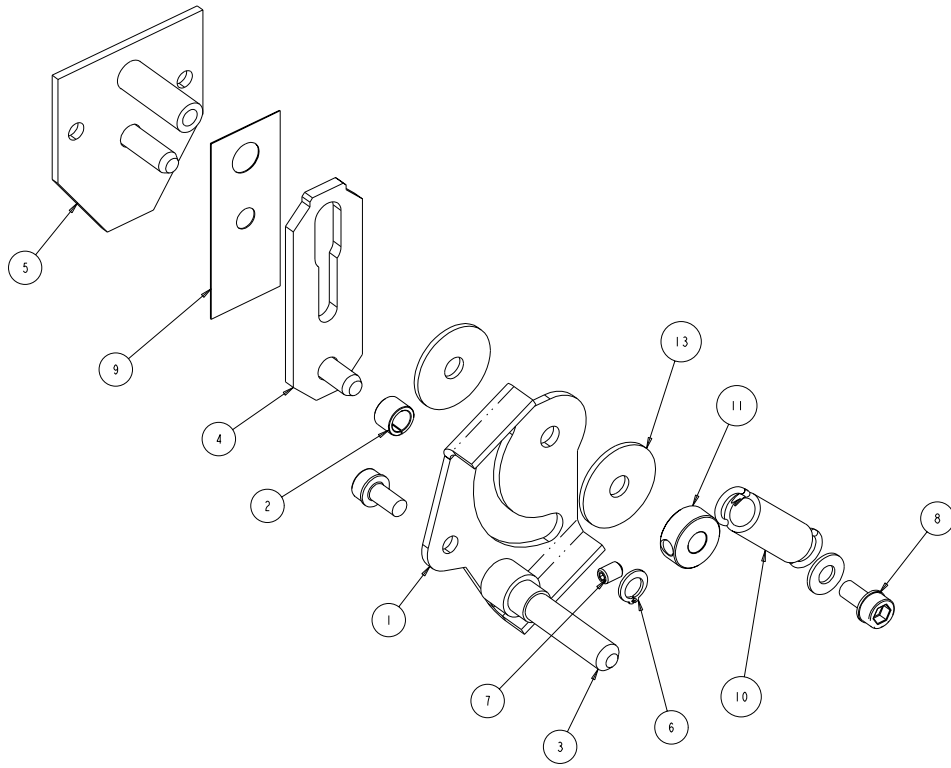


CATA031

REV.	DESCRIPTION	DATE	ENG	ECO #	APPR
3	SCREWS WAS: M4 X 10, NOW M4 X 08 LG	07OCT04	LR		



SCALE 2.000

ITEM NO.	QTY.	FILENAME	PART NO.	REV	DESCRIPTION
13	2	FS221	90706124	-	WASHER, THRUST, 5.2 X 20.0 X 1.27
12	1	WASHER8-FLT	90706009	-	WASHER, #8 FLAT SS .174 X .375 X .032
11	1	SW329	90701187	-	STOP, WHEEL RETAINER
10	1	SPRING360_1120EXT	90701340	-	SPRING, EXTENSION .360 X 1.12 LG
9	1	CAT260	99190084	-	SHIM, TILT LATCH, DLI
8	2	SCREW4AC08BZ	91000408	-	SCREW, M4 SOCKET 08 BZ SEMS
7	1	SCREW6-32AS188BZ	90707093	-	SCREW, 6-32 SOCKET SET 3/16 BO PITCH FT PT
6	1	RING_5MM_EXS	90701299	I	RETAINER RING, EXTERNAL, GROOVELESS 5mm
5	1	CAT180	80071818	-	PLATE, SLIDE BLOCK, TILT STOP COATED DLI
4	1	CAT179	80071817	-	LATCH, TILT STOP COATED DLI
3	1	CAT326	90720008	-	HANDLE, TILT LATCHING C2
2	1	SP369	90719017	-	BUSHING, DU, 5mm x 5mm
1	1	CAT178	80071815	A	ARM, ENGAGING, TILT LOCK COATED DLI

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED	RELEASE DATE:	CE:	2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 ***** http://www.highend.com	
DIMENSIONAL TOLERANCES:	ENG:	OA:		
0 PLACE DECIMAL = ±0.38	ME:	DRW: J MADDOX		
1 PLACE DECIMAL = ±0.25	MEG:			
2 PLACE DECIMALS = ±0.13	ANGLES = ±0.5°	DESCRIPTION:	LATCH, ASSY, TILT, DLI	
FOR PAINTED PARTS REFER TO	MATERIAL:	FINISH:	NA	
ENG. SPEC. MANUAL WI-0592	CHARTED			
MIN. DRAFT				
MIN. RADII	INTERPRET DIMENSIONS PER	SI	PART NO.	DRAWING NO.
FLATNESS	ASME Y14.5M-1994	METRIC	INTERNAL	CATA031
THICKNESS	THIRD ANGLE PROJECTION	A1		
VOLUME	DIMENSIONS ARE IN MILLIMETERS		DO NOT SCALE	SCALE: 2.000
				SHEET: 1 OF 1

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